# Drop-in Replacement

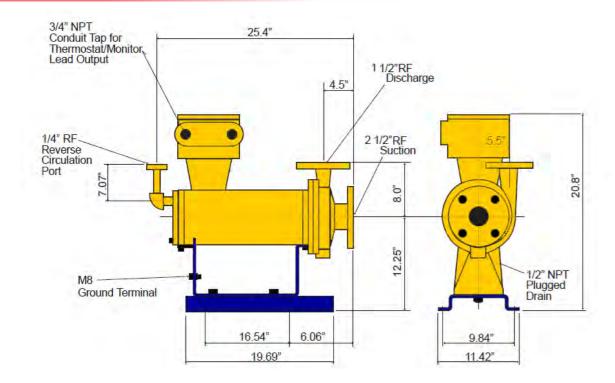
**Precision** retrofit pumps are ideal replacement candidates for existing Imported & Others Indian make Ammonia pumps.

### **AMMONIA PUMP SPARES**

The Pump have few spares i.e. one set of self lubricated Carbon Bush Bearing, Bearing Sleeve, Thrust Washer & Gasket & O-ring Sets, these Spares are recommended to stock for all clients for fields replacement and for smooth running of pumps for years.



### **PUMP DIMENSIONS**





### PRECISION SEALLESS PUMPS PVT LTD

**Efficient by Design** 

## **LIQUID AMMONIA CANNED MOTOR PUMPS**

Your Preference, Our Innovation





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# INNOVATIVE - ① RC Series AMMONIA PUMPS

The demand of liquid Ammonia Pumps are increasing day by day in different segments of refrigeration Industries and this is because of its unique advantages and benefits with the overfeed system. Liquid Ammonia pump is the heart of the Overfeed system which pumps the liquid ammonia throughout the refrigeration system and it is important that it should run without any leakage and Trouble free operation for years.

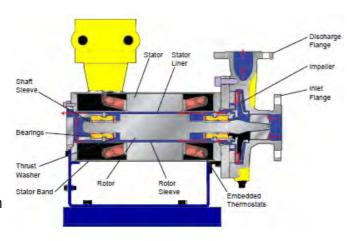


**PRECISION** Offers you the best liquid ammonia pumps with sealless canned motor technology with high efficiency and quality, outstanding durability ,reliability , inexpensive operation and ready stock availability.



#### **APPLICATION**

- Cold Storages
- Fish & Meat Plant
- O Dairy
- O Breweries
- O Ice Cream Plants
- Ice Plants
- Pharmaceutical & Chemical Plants
- Refineries & Petrochemical Refrigeration



#### **PUMPS MODEL DETAILS:**

PUMP MODEL	FLOW (m³/hr)	HEAD (m)	MOTOR POWER (KW)	RATED CURRENT (AMP.)	ØS SUCTION	ØD DISCHARGE	WEIGHT (K.G)
RC 32-160/1.5	5.0	25	1.5 (2 HP)	4.8	50 (2")	32 (1.25")	75
RC 32-160/2.2	8.0	35	2.2 (3 HP)	6.3	50 (2")	32 (1.25")	90
RC 40-200/2.6	10	45	2.6 (3.5 HP)	6.8	65 (2.5")	40 (1.5")	95
RC 40-200/3.7	15	50	3.7 (5 HP)	9.0	65 (2.5")	40 (1.5")	100
RC 40-200/5.5	20	55	5.5 (7.5HP)	12.5	65 (2.5")	40 (1.5")	110
RC 40-250/7.5	25	75	7.5 (10 HP)	15.2	65 (2.5")	40 (1.5")	120

#### **MATERIAL OF CONSTRUCTION**

CASING : SG IRON / C.I / CF8
IMPELLER : SG IRON / WCB / CF8

BEARING : CARBON GRAPHITE

BEARING SLEEVE : SS316 + HCR
THRUST WASHER : SS316 + HCR
STATOR CAN : SS316L

GASKET / O-RINGS : CFT/PTFE
FLANGES : ANSI B16.5 150#
SHAFT : SS410 / SS304

#### **CANNED MOTOR SPECIFICATIONS**

OPERATING TEMPERATURE : +30 TO -120  $^{\circ}\text{C}$ 

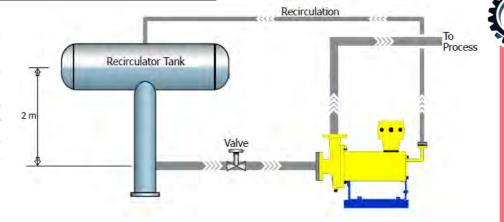
UPTO 7.5 KW (10HP)

SYNCHRONISING SPEED 3000RPM

VOLTAGE 415V FREQUENCY 50Hz ENCLOSURE : IP66

### RECOMMENDED PIPING ARRANGEMENT

The key to the successful ammonia process application is the circuit design. All piping should be installed in such a way as to permit any trap gas to migrate into the L.P.Receiver.



**AMMONIA PUMP** 

#### **BENEFITS**

- Highly Efficient Low Operation Cost
- Compact Size & Less Floor Space
- Product Lubricated & Cooled
- Hydro-dynamic Bearing Design
- True Secondary Containment
- No Alignment Required
- No Mechanical Seal









SITE INSTALLATION

Note: Motor upto 18.5KW (25HP) are available on demand as per higher flow & head requirements.